GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A372 Grade H Class 55

Standard Specification for Carbon and Alloy Steel Forgings for Thin-Walled Pressure Vessels

Group - Ferrous Mild Steel Alloys
Sub Group - ASTM A372 Grade H Class 55 Carbon and Alloy Steel Forgings for Thin-Walled Pressure Vessels
Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries
Grade Belongs to the Industry - Forging

Chemical Composition		
Carbon	C %	0.300 - 0.400
Manganese	Mn %	0.750 - 1.050
Phosphorus	P %	0.025 max.
Sulphur	S %	0.025 max.
Silicon	Si %	0.150 - 0.350
Chromium	Cr %	0.400 - 0.650
Molybdenum	Mo %	0.150 - 0.250
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Normalizing or Normalizing & Tempering or Quenching & Tempering

Mechanical Properties	
Tensile Strength in Mpa	545 - 760
Yield Strength in Mpa	380 min.
Elongation in %	20 min.
Reduction of Area in %	-
Hardness in HB	179 min.
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
G86320	UNS	USA	Steel
K13547	UNS	USA	Steel
8632.0000	AISI	USA	Steel
J 1249 EX 26	SAE	USA	Steel
J 1249 EX 27	SAE	USA	Steel
SA-372 Type V Grade 4	ASME	USA	Forging
SA-372 Grade H Class 55	ASME	USA	Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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